

# Questionnaire for processing your order



Please fill in completely so that we can give you a correct proposal for the processing or offer.

<p><b>1. Handed in by</b></p> <p>firm: street: postcode/place: telephone: telefax: clerk in charge: department: date: your responsible agent:</p>	<p><b>4. Machine</b></p> <p>type of machine: power/KW: velocity of cutting: feed s=mm/U: min/max XS-dim: admission of spindle: morse taper: cylinder shank: steep taper: ABS: HSK: <input type="checkbox"/> A <input type="checkbox"/> B further admissions: precision of rotation: processing: <input type="checkbox"/> horizontal <input type="checkbox"/> vertical tool: <input type="checkbox"/> stopped <input type="checkbox"/> rotating</p>
<p><b>2. Workpiece</b></p> <p>marking: number of sketch: material/standard code: heat treatment: tensile strength hardness-HB: :</p>	<p><b>5. Cooling-lubricant-supply</b></p> <p>through the tool: <input type="checkbox"/> Yes <input type="checkbox"/> No striking the blade: out of the center: coolant: <input type="checkbox"/> emulsion <input type="checkbox"/> oil colling-product/naming: mixing ratio:</p>
<p><b>3. Demands for processing</b></p> <p>diameter: tolerance: diameter of pre-treatment: kind of pre-treatment: length of drilling: drilling passage: blind hole drilling: process ground too? <input type="checkbox"/> Yes <input type="checkbox"/> No cutting break? <input type="checkbox"/> Yes <input type="checkbox"/> No length of cutting break: quality of surface <math>R_a/R_v/R_z</math>: permissible circular defect: form of cylinder: ability of duration:</p>	<p><b>6. Production amount</b></p> <p>amount pieces a year: amount of drillings a piece: number of pieces a order:</p> <p>please add: - draft or sketch - stretchplan or sketch</p>
<p><b>Description of present state:</b></p>	
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<p> </p>	
<p><b>Criteria for test-tools payable after your o.k., give priorities:</b></p>	
<p>tool-proposal:</p>	<p>produced by:</p>
<p>date:</p>	<p> </p>
<p>type:</p>	<p>blade-material:</p>
<p>measurement:</p>	<p>cutting-facts:</p>
<p>shank:</p>	<p>coolant-leaving:</p>